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Products & Services

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Spiratex History A Half-Century of Innovation

The Spiratex Company was founded in 1955 by Hugh Archer and Harold McDonald in Dearborn, Michigan. In the beginning, we designed and built specialized mechanical and electrical devices, and laboratory instruments. In 1958, we invented a Continuous Coiling Machine to automatically coil Butyrate Strip, also known as spiral wrap. The strip had to have very tight tolerances in order to coil correctly. Not able to find anyone to do it, we extruded our own with our first Screw Extruder and began selling Spiral Wrap. Our venture into custom thermoplastic extruding began.

In the early 1960's, we developed our own Ram Extrusion Process as our plastic extruding business took off. At this time we had both Screw and Ram capabilities, which gave us the diversity to provide a greater service in the extrusion industry. By the 1980's, our business had become so large that we purchased a second facility and have since moved twice more to accommodate our growth.

As the years progressed, Spiratex became known as an eager and innovative company that never shied away from a challenge. We have been called upon by Dow and DuPont for assistance developing extrusion grade plastics and we have heralded many "firsts" in the extrusion industry; first to extrude a UHMW/PE Profile, first to extrude a 12" OD X 6.5" ID UHMW/PE Tube, first to extrude lubricated UHMW/PE and many more.

Today, Spiratex runs 130 Ram and Screw extrusion machines 24 hours a day. Our employee-owned company prides itself on its exemplary work ethic and dedication to problem solving in all industries. It is our goal to make things easy for the customer and our ambition to be known as the experts among extruders.

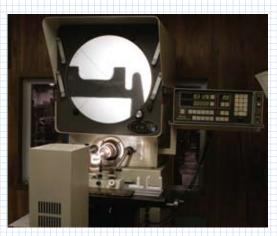


Spiratex Custom Extruded Profiles, Rod, Tubing

Easy

Since 1955, we have been designing and building dies for our customers. It is easy for us to make it easy for you. Send us a drawing or sample, or, we will come out to assist with the design of the part that will work best for you. We will also fabricate your part so that it comes to you ready to install.





High Quality

Spiratex extrusions have a higher quality finish because we have been perfecting our process for over 50 years. You won't see any ram lines or imperfections in our product.

We have over 130 extrusion machines which allow us to run your part faster. Our machines run 24 hours a day.

Cost Efficient

Spiratex will build your tooling with a one-time fee. Over time that fee pays for itself in lower maintenance and replacement costs. Your part fits perfectly and adds value to your total product.

We have manufacturing capabilities with over 20 plastic materials. With this wide range of choices, we can help you determine the most cost effective and efficient material for your project. Also consider letting us design your part to snap on rather than screw on to save you time and money.





Spiratex engineers are eager and available to assist you with your project. We have worked closely with raw material suppliers to develop solutions in extruded plastic and helped major OEM's solve problems with plastic selection and part design. Our engineers will tackle the most difficult projects.

Custom Colors

Depending on the material choice, Spiratex will manufacture your part in whatever color suits you. From opaque to transparent, we give you what you want.



Fabrication

Let our fabrication department save you time and money. If tooling is cost prohibitive or production volume doesn't warrant a molding die, consider having your part extruded and fabricated. It can be produced much quicker, and the cost is often considerably less than traditional molding costs; especially for materials that are not readily moldable such as UHMW/PE.We will drill, cut, mill, and apply adhesives. All you have to do is install.

Spiratex Custom Tubing - Rectangular and Round



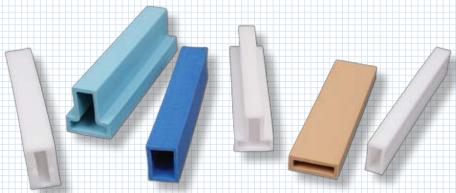
Spiratex makes tubing with many different materials in many different sizes and durometers. Extruding tubes is often less expensive than machining or casting and will turn out a better finished product in the exact dimensions you need.

Custom Chuting

Let Spiratex custom design your chuting and we will guarantee that it will feed your part with ease.

Although we use many plastics; UHMW/PE, Polyurethane, PVC, and LLDPE are the most common materials used for chuting.





Custom Profiles

Our profile extrusions are made to exact specifications. We will extrude the most difficult shapes with ease. We were the first to extrude a UHMW/PE profile in the early 60's, and we continue to offer the highest quality shapes today





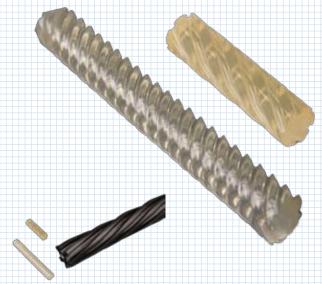


Spiratex Custom

Materials Available

- Polyurethane; Ether and Ester based
- Nylon; 6, 6/6, 11 and 12
- **ABS**
- Polypropylene
- CAB
- **Polycarbonate**
- **PVDF**
- PVC- Flexible and Rigid
- HDPE- High Density Polyethylene LLDPE- Linear Low Density Polyethylene
- UHMW/PE; Lubricated, UV Stabilized, Anti-

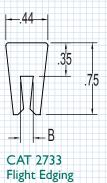
Static, Mechanical Grade, Enhanced Conductivity, Extended Wear, Ceramic Filled, Graphite Filled, High Temp. Fibrous Glass Filled, Glass filled, Fibrous Glass Filled, Molybdenum Filled, Boron Nitride, Antimicrobial

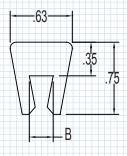


Spiratex Specializes in Spirals and Curves

	Outdoor Weathering	Wear Resistance	Coefficient of Friction	Impact Strength	Rigidity	Heat Distortion Temperature
ABS	Fair	Low	Medium	Moderate	Excellent	Good
Polystyrene	Poor	Poor	Medium	Poor	Excellent	Good
Polypropylene	Fair	Fair	Low	Low	Good	Good
CAB (Butyrate)	Excellent	Low	Medium	Low	Excellent	Good
PVDF	Good	Fair	Low	Good	Good	Excellent
UHMWPE (Ultrahigh Molecular Weight Polyethylene)	Good	Excellent	Very Low	Excellent	Good	Good
HDPE (High Density Polyethylene)	Fair	Good	Low	Good	Good	Good
LDPE (Low Density Polyethylene)	Fair	Fair	Medium	Good	Fair	Fair
LLDPE (Linear Low Density Polyethylene)	Fair	Fair	Low	Good	Good / Fair	Good
PVC Flexible	Excellent	Fair	Medium	Varies	Varies	Varies
Polycarbonate	Excellent	Good	Medium	Good	Maximum	Good
Polyurethane	Excellent	Excellent	Very High	Varies	Varies	Varies
Nylon	Good	Good	Very Low	Good	Varies	Varies
TPEs	Fair	Excellent	High	Fair	Varies	Varies

Screw Conveyor Flight Edging





CAT z2734 Flight Edging

Estimating the footage required to cover a screw section

Standard single/full pitch screw

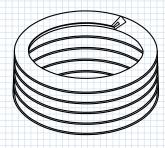
(The pitch is equal to the screw diameter)

Flight edging required (ft) = 3.4 X length of screw (ft)

Half pitch screw

(The pitch is equal to half the screw diameter)

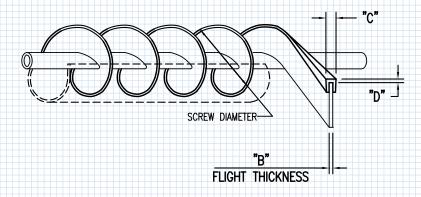
Flight edging required (ft) = 6.7 X length of screw (ft)



Special Screw Configurations

(Undetermined and variable screw pitches)

Flight edging required (ft) = $0.283 \times \text{screw diameter}$ (in) X turns

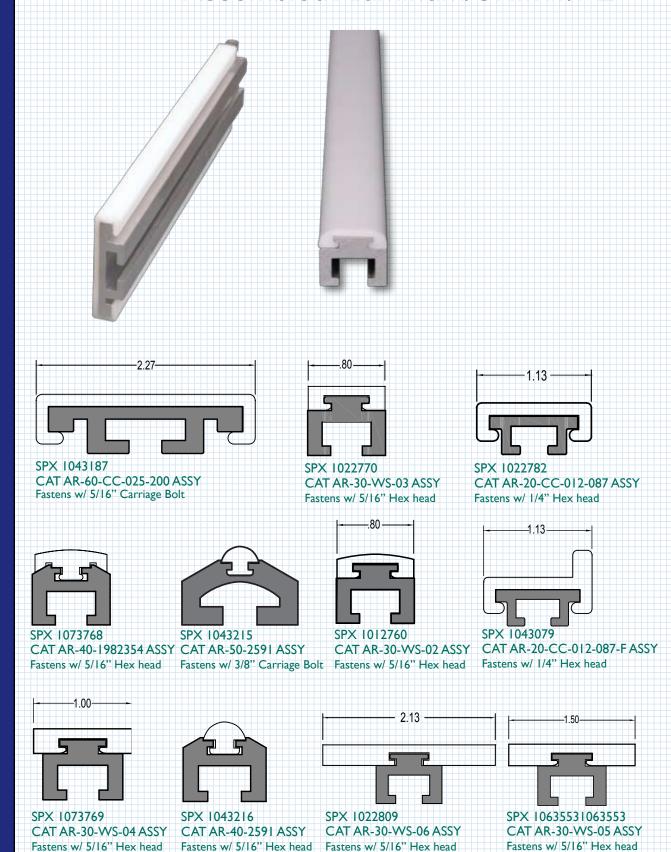


Screw Conveyor Flight Edging

Screw Diameter (inches)	Flight thickness (inches)	SPX#	Catalog Number	Minimum Coil O.D. (inches)	Maximum Coil O.D. (inches)	Average feet/ coil	Average Coils per 100 ft.
6	1/16	1043223	2733-606	5.25	6.00	1.276	78.4
6	1/8	1043224	2733-613	5.25	6.00	1.276	78.4
9	3/32	1043225	2733-910	8.00	9.00	2.029	49.3
9	1/8	1043226	2733-913	8.00	9.00	2.029	49.3
12	1/8	1043227	2733-1213	10.50	11.50	2.683	37.3
14	1/8	1043228	2733-1413	12.00	13.50	3.142	31.8
16	1/8	1043229	2733-1613	14.00	15.50	3.665	27.3
18	1/8	1043280	2733-1813	16.00	17.50	4.189	23.9
24	1/8	1063563	2733-2413	22.00	23.50	5.760	17.4

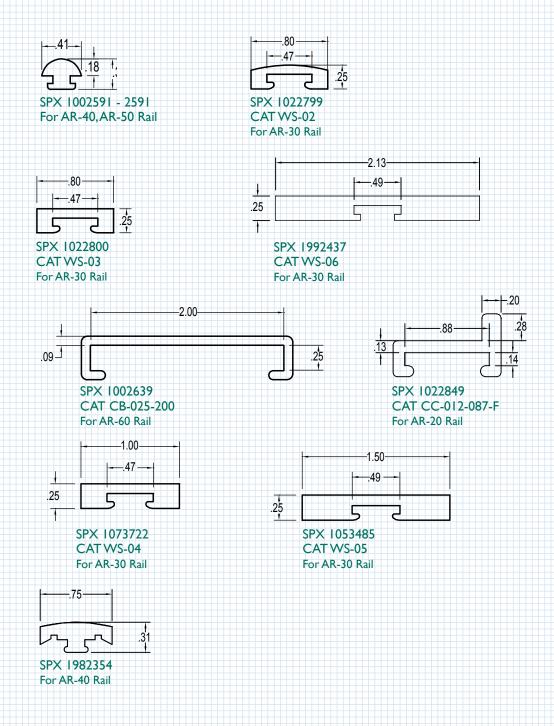
Screw	Flight	SPX#	Catalog Number	Minimum Coil	Maximum Coil	Average feet/	Average Coils
Diameter (inches)	thickness (inches)			O.D. (inches)	O.D. (inches)	coil	per 100 ft.
6	3/16	1043230	2734-619	5.25	6.00	1.276	78.4
6	1/4	1043231	2734-625	5.25	6.00	1.276	78.4
6	3/8	1043232	2734-638	5.25	6.00	1.276	78.4
9	3/16	1043233	2734-919	8.00	9.00	2.029	49.3
9	1/4	1043234	2734-925	8.00	9.00	2.029	49.3
9	3/8	1043235	2734-938	8.00	9.00	2.029	49.3
12	3/16	1043236	2734-1219	10.50	11.50	2.683	37.3
12	1/4	1043237	2734-1225	10.50	11.50	2.683	37.3
12	3/8	1043238	2734-1238	10.50	11.50	2.683	37.3
14	3/16	1043239	2734-1419	12.00	13.50	3.142	31.8
14	1/4	1043240	2734-1425	12.00	13.50	3.142	31.8
14	3/8	1043241	2734-1438	12.00	13.50	3.142	31.8
16	3/16	1043242	2734-1619	14.00	15.50	3.665	27.3
16	1/4	1043243	2734-1625	14.00	15.50	3.665	27.3
16	3/8	1043244	2734-1638	14.00	15.50	3.665	27.3
18	3/16	1043245	2734-1819	16.00	17.50	4.189	23.9
18	1/4	1043246	2734-1825	16.00	17.50	4.189	23.9
18	3/8	1043247	2734-1838	16.00	17.50	4.189	23.9
20	3/16	1043248	2734-2019	17.50	19.50	4.647	21.5
20	1/4	1043249	2734-2025	17.50	19.50	4.647	21.5
20	3/8	1043250	2734-2038	17.50	19.50	4.647	21.5
24	3/16	1043251	2734-2419	22.50	24.75	5.989	16.7
24	1/4	1043252	2734-2425	22.50	24.75	5.989	16.7
24	3/8	1043253	2734-2438	22.50	24.75	5.989	16.7
31.5	3/16	1043254	2734-31.519	28.50	31.50	7.658	13.1

Guide and Support Rail Assembled Aluminum/UHMW/PE



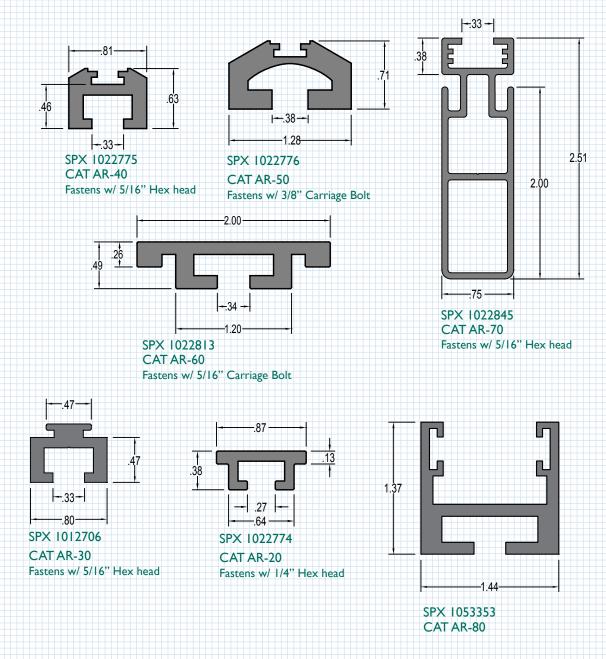
Wear Covers and Inserts UHMW/PE

- Creates a non-marring surface to guide and support
- Excellent wear resistance
- Low coefficient of friction creates anti-stick surface
- Can be assembled with Aluminum Guide Rails

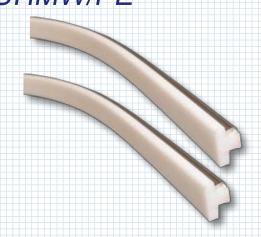


Guide and Support Rails Aluminum

- High quality rugged alloy aluminum
- Provides light weight structural support
- Can be assembled with UHMW/PEWear Cover



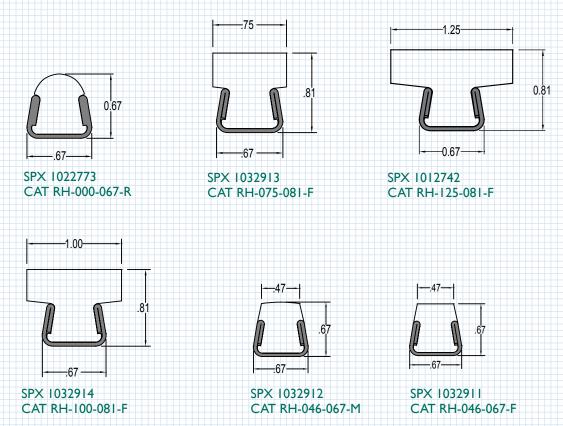
Stainless Steel Locking Insert Guide Rails UHMW/PE



- Locking design adds strength, prevents insert from sliding
- Low friction, wear resistant, non-marring guide and support
- Noise reducing ultra smooth surface finish
- USDA and FDA compliant
- Can be rolled into curves

Standard material is white UHMW/PE cut to 10 or 20 foot lengths. Easily available with Anti-Static, Lubricated, and Anti-Microbial additives.

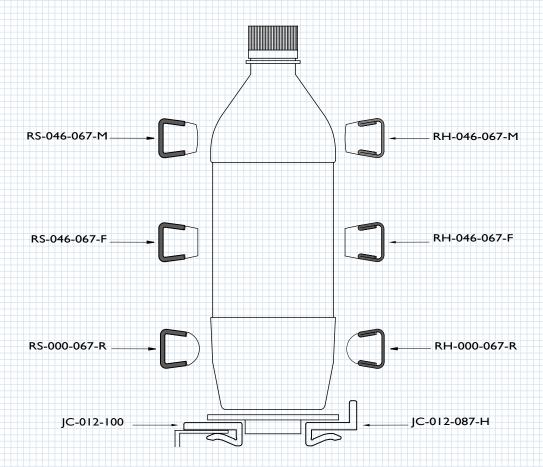
Standard Solid RS Series



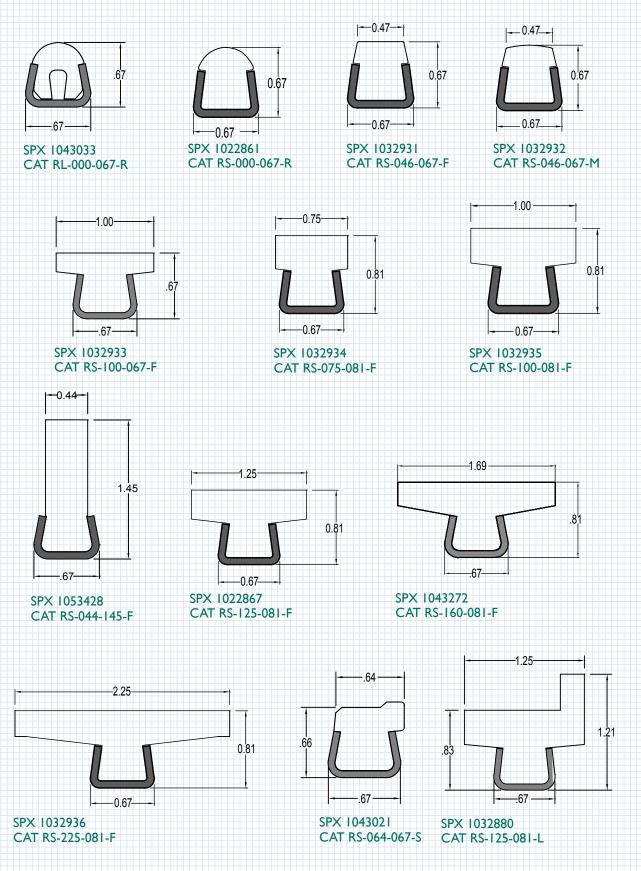
Stainless Steel Guide Rail UHMW/PE

- Low friction, wear resistant, non-marring guide and support
- Noise reducing ultra smooth surface finish no Ram lines
- Easily welded in place with 14 gauge sheath
- USDA and FDA compliant
- Manufactured using 304 stainless steel

Standard material is white UHMW/PE cut to 10 or 20 foot lengths. Easily available with Anti-Static, Lubricated, and Anti-Microbial additives.



Stainless Steel Guide Rail UHMW/PE ...continued



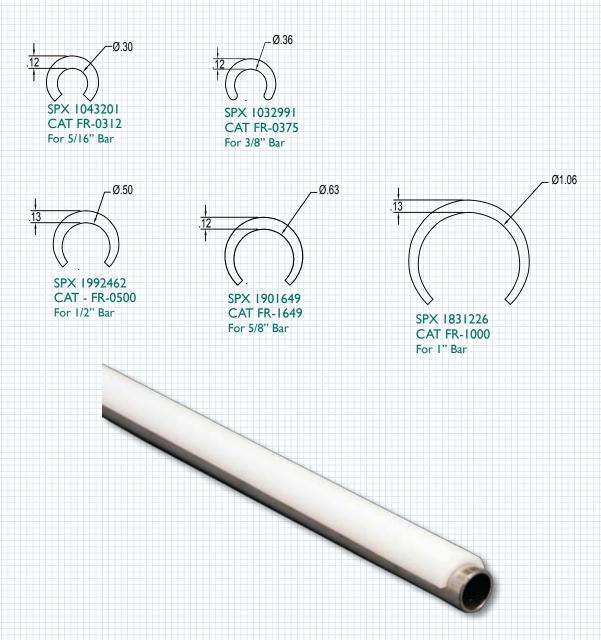
Custom colors and sizes available

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Wear Cover UHMW/PE Round Bar Cover

- Low friction, wear resistant surface to cover round bar
- Protective and decorative
- Often used as a spacer to hold opposing bar in place
- Ultra smooth surface finish

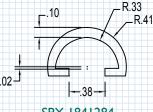
Standard UHMW/PE wear strips (full/half rounds) are white and come in 10ft. and 20ft. lengths. Easily available with Anti-Static, Lubricated, and Anti-Microbial additives.



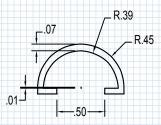
Wear Cover UHMW/PE

Half Round Bar Cover

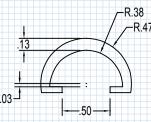




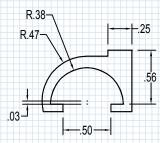
SPX 1841284 CAT HR-0625 For 5/8" Half Bar



SPX 1851314 THIN WALL For 3/4" Half Bar



SPX 1831219 CAT HR-0750 For 3/4" Half Bar

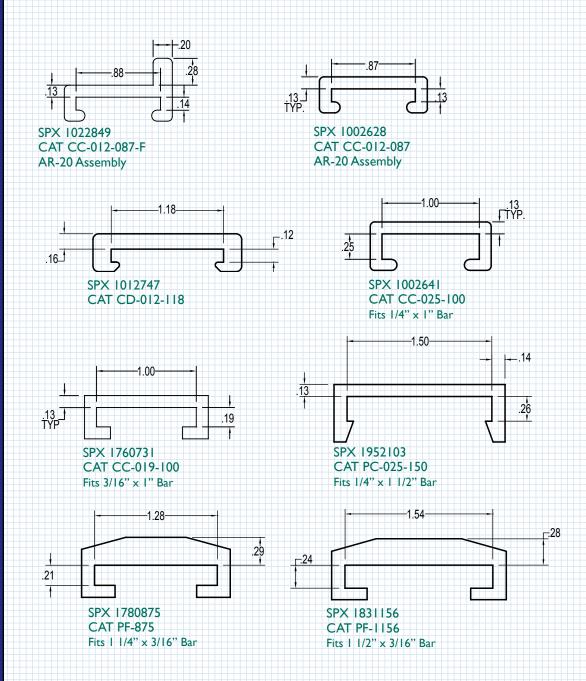


SPX 1831224 CAT HR-1224 For 3/4" Half Bar

Wear Strips UHMW/PE C Profiles

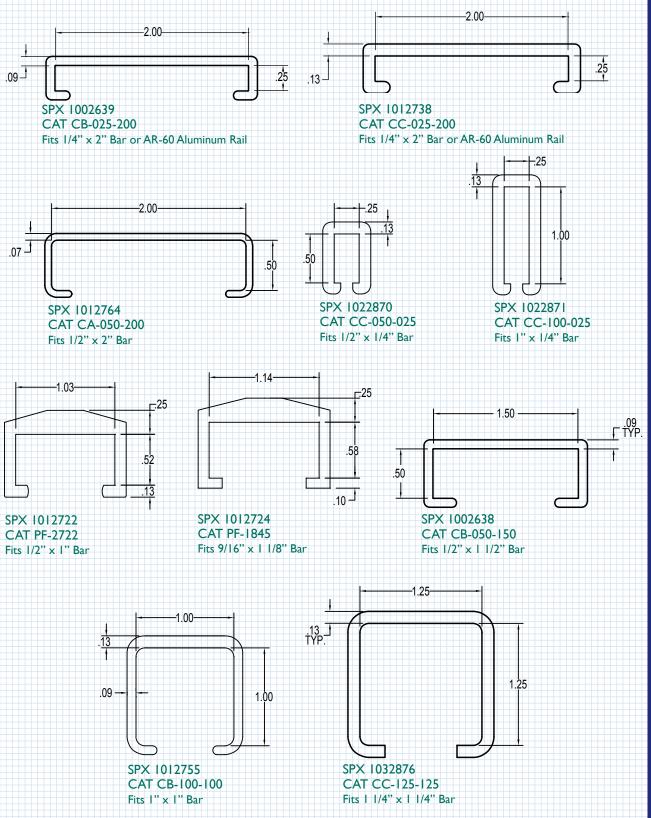
- Low friction, wear resistant, non-marring protective cover
- Reduces noise
- Ultra smooth surface finish- no Ram lines
- Can be used with Aluminum extrusions on page 10
- Impervious to moisture

Standard UHMW/PE wear strips/C shapes are white and come in 10 ft. and 20 ft. lengths Easily available with Anti-Static, Lubricated, and Anti-Microbial additives.



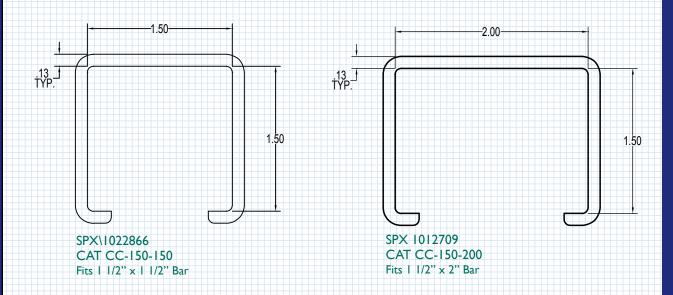
Wear Strips UHMW/PE

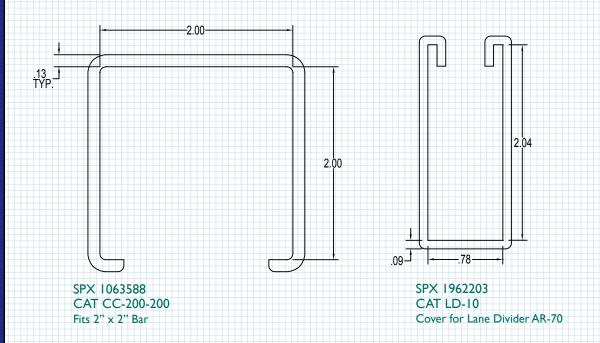
C Profiles...continued



Wear Strips UHMW/PE

C Profiles...continued





Wear Strips UHMW/PE

J Profiles

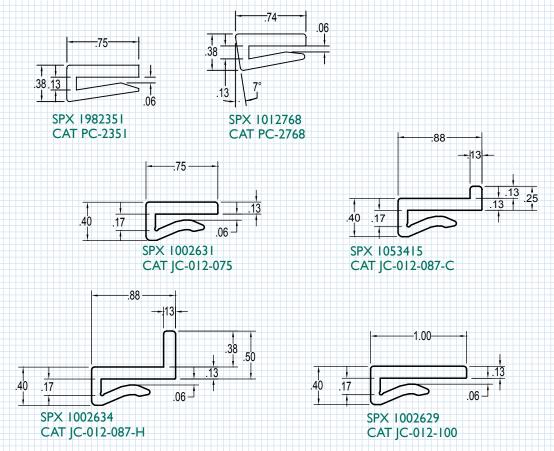


- Low friction, wear resistant cap clips on flat bar material
- Reduces noise
- Provides belt and chain support and edge protection
- Ultra smooth surface finish

Standard UHMW/PE wear strips/J shapes are white and come in 10 ft. and 20 ft. lengths Easily available with Anti-Static, Lubricated, and Anti-Microbial additives.

JC Series

profiles have a 1/8" wear surface and fit 11 or 12 gauge sheet metal or 1/8" bar stock

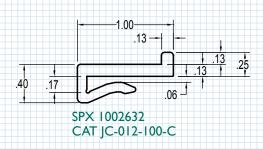


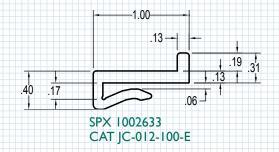
Custom colors and sizes available

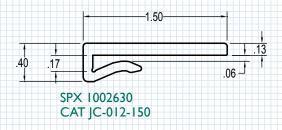
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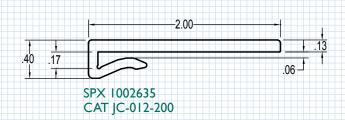
Wear Strips UHMW/PE

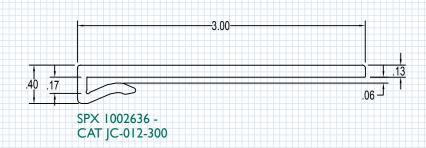
J Profiles...continued







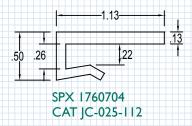




Standard UHMW/PE wear strips/J shapes are white and come in 10 ft. and 20 ft. lengths Easily available with Anti-Static, Lubricated, and Anti-Microbial additives.

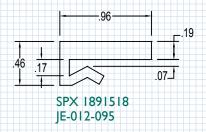
JC Series ...cont.

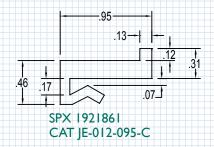
1/8" wear surface, fits 1/4" Bar

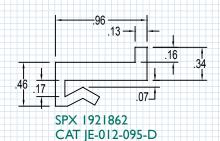


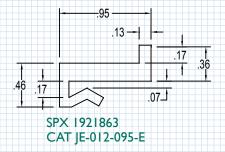
JE Series

3/16" wear surface, fits 11, 12 gauge sheet metal or 1/8" Bar



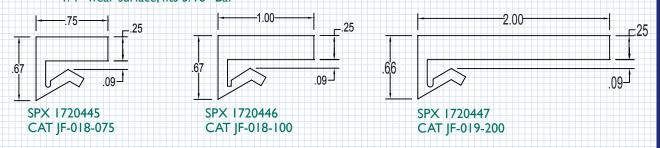






JF Series

1/4" wear surface, fits 3/16" Bar



U Channel UHMW/PE

- Low friction, wear resistant cap clips on flat bar material
- Provides belt and chain support and edge protection
- Reduces noise
- Ultra smooth finish

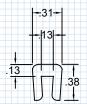
Standard UHMW/PE U Channel are white and come in 250 and 500 foot coils. Easily available with Anti-Static, Lubricated, and Anti-Microbial additives.



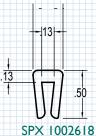
SPX 1931926 CAT UB-0062 For 1/16" Bar or 16 Gauge Steel



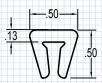
SPX 1012710 CAT UB-0125 For 1/8" Bar or 11,12 Gauge Steel



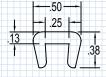
SPX 1861344 CAT UC-0125S For 1/8" Bar or 11,12 Gauge Steel



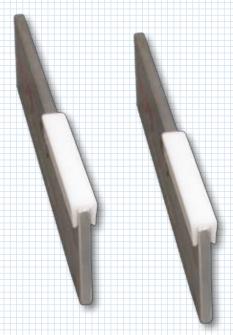
CAT UC-0125 For 1/8" Bar or 11,12 Gauge Steel



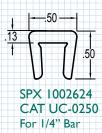
SPX 1002611 CAT UC-0188 For 3/16" Bar

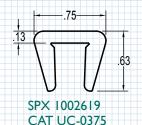


SPX 1012708 CAT UC-0250S For 1/4" Bar

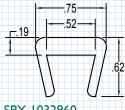


U Channel UHMW/PE...continued

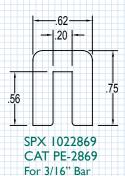


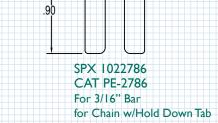


For 3/8" Bar



SPX 1032960 CAT UE-0500 For 1/2" Bar

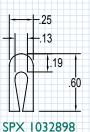




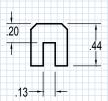
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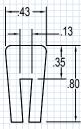
-.25



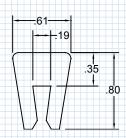
CAT UE-2898 For 1/16" Bar 16 Gauge Hemmed Steel



SPX 1992446 CAT PF-0125 For 1/8" Bar or 11,12 Gauge Steel



SPX 1962170 CAT UH-0125 For 1/8" Bar or 11,12 Gauge Steel

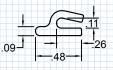


SPX 1720436 CAT UH-0188 For 3/16" Bar

Neck Guide UHMW/PE

- Carries PET bottles and containers through conveyor lines
- Designed to fit over Bar
- Prevents marring and damage to product
- Long wearing
- USDA and FDA Compliant

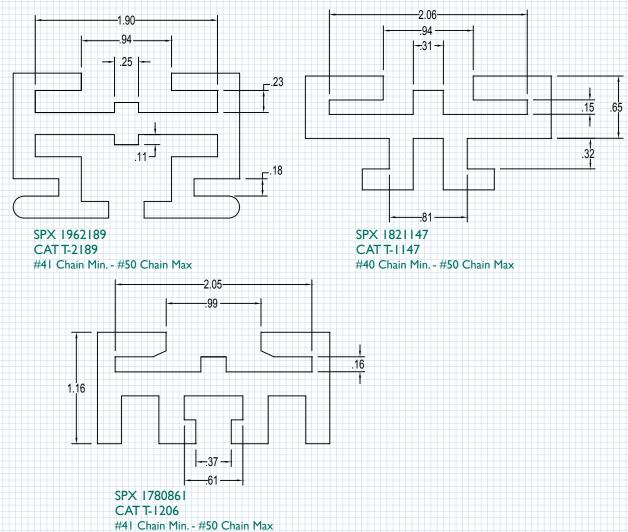




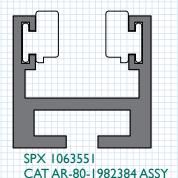
SPX 1073710 Fits 12 Gauge Steel

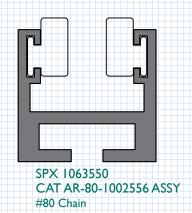
Chain Track UHMW/PE

- Low friction, wear resistant track for chain
- Assures longer lasting, reliable chain guiding
- Reduces noise and drag
- Can be curved



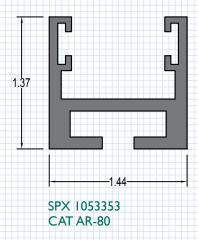
Chain Guide Assembled UHMW/PE and Aluminum





Aluminum

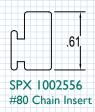
#60 Chain





UHMW/PE Inserts





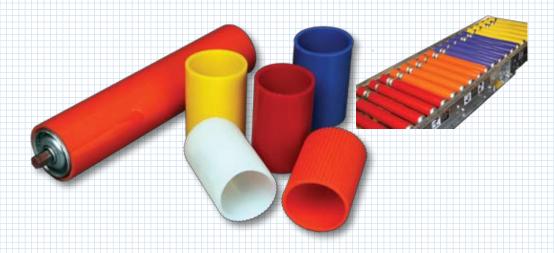
Spiratite Roller Covers Polyurethane

- Traction keeps product moving, especially on inclines
- Provides cushion to protect conveyed product
- Reduces noise shown to demonstrate color options
- Cut resistant and long wearing
- Great for upgrading existing conveyors

Spiratex "Spiratite" Roller Cover can be made harder or softer to accommodate many conveying situations such as inclines, drops and chutes, food transfer, and many others. Standard Roller Sleeve is 85A durometer in the color orange.



Spiratite Roller Covers Polyurethane...continued



Standard .062	Wall Roller Co	over	Heavy .125 Wal	Roller Cover	•
Part Number	O.D. Roller	Length	Part Number	O.D. Roller	Length
5057368	1.375	122"	5036993	1.375	122"
5026853	1.500	122"	5026848	1.500	122"
5057321	1.625	122"	5047116	1.700	122"
5026885	1.688	122"	5026860	1.750	122"
5026859	1.750	122"	5026849	1.900	122"
5026854	1.900	122"	5026850	2.000	122"
5026858	2.000	122"	5026936	2.250	122"
5037048	2.250	122"	5026851	2.500	122"
5026856	2.500	122"	5026852	2.750	122"
5026857	2.750	122"	5026864	3.000	122"
5026872	3.000	122"	5047097	3.150	122"
5026873	3.375	122"	5026865	3.375	122"
5026874	3.500	122"	5026866	3.500	122"
5026875	3.750	122"	5026867	3.750	122"
5026876	4.000	122"	5026868	4.000	122"
5026877	4.375	122"	5026869	4.375	122"
5026878	4.500	122"	5026870	4.500	122"

Installation Conveyor Roller Cover

- Insert tubing at junction of roller and cover as shown allowing air to create a bearing plane
- Gently push cover on/off, keeping the air pressure constant between both surfaces.
- Cover will float on air cushion until stream is stopped or detached.
- When correct position is achieved, remove nozzle and trim roller cover



Roller Sleeves UHMW/PE "Slip Fit"

- Slips beneath product to eliminate bottlenecks and jams
- Keeps drive motor from becoming overtaxed by relieving line pressure
- Allows product accumulation to protect from marring and damage
- Ultra smooth surface finish
- Longest life of any Roller Cover
- Slips easily over steel roller

Standard color is black

Part Number	Roller O.D.	Ultrex Sleeve I.D.	Wall	Length
1972286	1.90"	2.000"	0.187"	122"
1982408	1.90"	2.000"	0.125"	122"
1982410	2.00"	2.250"	0.125"	122"
1012719	2.50"	2.625"	0.187"	122"
1972275	3.50"	3.625"	0.187"	122"
1992466	3.50"	3.625"	0.250"	122"

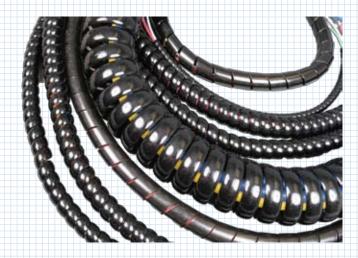
Roller Sleeves UHMW/PE "Press Fit"

- Non-Stick surface
- Maximum abrasion resistance
- Protects conveyed product
- Protects steel roller from chemical attack
- Reduces noise

Part Number Roller O.D. Roller Sleeve I.D. Wall Length 1012761 1.9" 1.89" .187" 122"



Spiral Wrap Butyrate



- Wire and hose protection; bundling/harnessing
- High gloss finish is aesthetically pleasing
- Withstands very cold or hot temperatures
- Excellent for indoor or outdoor use
- Good impact resistance
- Good chemical resistance
- Holds ID shape very well

Standard color is black

Part Number	I.D.	Width (W)
5047260	.250	.250
5047259	.375	.250
5047258	.438	.250
5047257	.500	.375
5047256	.625	.375
5047255	.750	.375
5047254	.875	.375
5047253	1.000	.625
5047252	1.188	.625
5047251	1.375	.625
5047250	1.625	.625
5834789	1.875	.625

Spiral Wrap HDPE (high density polyethylene)

- · Best choice for wire and hose protection in extremely cold temperatures
- Excellent impact resistance
- Light weight and more economical than steel coil sleeves
- Flexible and durable
- Unaffected by air, water, oil, gasoline, hydraulic and most other fluids.
- Environmentally friendly

Spiral Wrap Nylon



- Excellent protective hose guard under auto hoods
- Durable and impact resistant

I.D. (A)	Wall (B)	Slit (C)			
0.250	0.035	0.375			
0.375	0.035	0.375			
0.500	0.050	0.625			
0.625	0.050	0.625			
0.750	0.050	0.875			
0.875	0.050	0.875			
1.000	0.050	1.125			
1.125	0.075	1.125			
1.250	0.075	1.375			
1.375	0.075	1.375			
1.500	0.075	1.625			
1.625	0.075	1.625			
1.750	0.075	1.875			
1.875	0.075	1.875			(W
2.000	0.075	2.125		<i>)</i>)	Name of the second
2.125	0.075	2.125			
2.250	0.075	2.375	-		
2.375	0.075	2.375			
2.500	0.075	2.625			- M
2.625	0.100	2.625			
2.750	0.100	2.875			
2.875	0.100	2.875			
3.000	0.100	3.125			
				-	